

AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions and listings of claims in the application.

Listing of Claims:

1. (Currently Amended) A drum for a washer and a dryer comprising:
a cylindrical metal body having a first diameter, wherein the first diameter is not expanded;
end portions located at opposite ends of the cylindrical metal body, wherein the end portions have a second diameter smaller than the first diameter; and
folds having a folded edge at the end portions.
2. (Previously Presented) The drum as claimed in claim 1, wherein the second diameter is formed by pressing the opposite ends.
3. (Previously Presented) The drum as in claim 1, further comprising a connection part, having a diameter which continuously reduces, between the cylindrical metal body and the end portions.
4. (Previously Presented) The drum as claimed in claim 1, wherein the cylindrical metal body is formed by rolling a metal sheet and butt welding a seam.
5. (Previously Presented) The drum as claimed in claim 4, wherein the butt welding is between the end portions in a length direction.
6. (Previously Presented) The drum as claimed in claim 1, wherein the cylindrical metal body has a thickness between 0.5 mm and 0.8 mm.
7. (Previously Presented) The drum as claimed in claim 6, wherein the cylindrical metal body has a thickness between 0.55 mm and 0.7 mm.

8. (Previously Presented) The drum as claimed in claim 6, wherein a ratio of an inside diameter of the cylindrical metal body to the inside diameter of the end portions is equal to, or greater than 0.9.

9. (Previously Presented) The drum as claimed in claim 8, wherein the ratio of an inside diameter of the cylindrical metal body to the inside diameter of the end portions is 0.93 to 0.94.

10. (Previously Presented) The drum as claimed in claim 6, wherein a difference of depths between an outside diameter of the cylindrical metal body adjacent to the end portions and an outside diameter of the opposite ends is below 25 mm.

11. (Previously Presented) The drum as claimed in claim 1, wherein the cylindrical metal body is zinc plated.

12. (Previously Presented) The drum as claimed in claim 1, wherein the cylindrical metal body is stainless steel STS.

13. (Previously Presented) The drum as claimed in claim 1, wherein the cylindrical metal body is EGI (Electrolytic Zinc Coated Steel, SECC).

14. (Previously Presented) The drum as claimed in claim 1, wherein the cylindrical metal body is GI (Hot Dip Zinc Coated Steel, SGCC).

15. (Previously Presented) The drum as claimed in claim 1, wherein the cylindrical metal body is Galvanneld steel.

16. (Previously Presented) The drum as claimed in claim 1, wherein the cylindrical metal body is Galvalume GL.

17. (Previously Presented) The drum as claimed in claim 1, wherein the cylindrical metal body is Alstar.

18. (Previously Presented) The drum as claimed in claim 1, wherein the cylindrical metal body is Alcostar.

19. (Previously Presented) The drum as claimed in claim 1, wherein the cylindrical metal body is SFCH.

20. (Previously Presented) The drum as claimed in claim 1, wherein the cylindrical metal body is SGCH.

21. (Previously Presented) The drum as claimed in claim 1, wherein the cylindrical metal body includes a painted surface.

22. (Previously Presented) The drum as claimed in claim 1, further comprising anti-vibration band wound on an outside surface of the cylindrical metal body for absorbing vibration.

23. (Original) The drum as claimed in claim 22, wherein the anti-vibration band is formed of rubber.

24. (Original) The drum as claimed in claim 22, wherein the anti-vibration band is formed of metal.

25. (Previously Presented) The drum as claimed in claim 1 wherein the folds are formed by pressing the cylindrical metal body inwardly at a predetermined depth along a circumferential direction of the cylindrical metal body.

26. (Currently Amended) A drum for a washer and a dryer comprising:

a body having a first diameter formed by rolling a metal sheet into a cylinder and butt welding a seam having beads formed in a surface of the body for strengthening the body, wherein the first diameter is not expanded;

connection parts having diameters which continuously reduce from opposite sides of the body, wherein the connection parts are formed by;

pressing[[;]] end portions formed at opposite end parts of the body, the end portions extending from the connection parts, each having a diameter smaller than [[a]] the first diameter of the body; and

folds each having a folded edge at the end portions.

27. (Currently Amended) A drum for a washer and a dryer comprising:

a body having a first diameter formed by rolling a metal sheet into a cylinder and butt welding a seam having beads formed in a surface for strengthening, wherein the first diameter is not expanded;

end portions formed by reducing diameters of opposite end parts of the body, wherein the diameters are reduced by;

pressing[[;]] folds each having a folded edge at the end portions; and

an anti-vibration band wound on an outside surface of the body for absorbing vibration.

28. (Currently Amended) A drum for a washer and a dryer comprising:

a body having a first diameter formed by rolling a metal sheet into a cylinder and butt welding a seam, wherein the first diameter is not expanded;

end portions formed by reducing diameters of opposite end parts of the body, wherein the diameters are reduced by pressing;

folds each having a folded edge at the end portions; and

an anti-vibration band wound on an outside surface of the body for absorbing vibration.